



# 2014 SENTRA S



Scan QR code for general model information & options

### Standard Equipment Included at No Extra Charge

#### MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine  
Xtronic CVT®  
(Continuously Variable Transmission)  
Eco and Sport Drive Modes  
Front and Rear Stabilizer Bars  
Power-Assisted Vented Front Disc / Rear Drum Brakes  
16" Steel Wheels w/ Full Wheel Covers

#### SAFETY & SECURITY

Driver & Front Passenger, Side-Impact, & Curtain Air Bags  
Lower Anchors and Tethers for CHILDREN (LATCH)  
Anti-Lock Braking System (ABS)  
Vehicle Dynamic Control (VDC)  
Electronic Brake force Distribution (EBD)  
Tire Pressure Monitoring System (TPMS)

#### COMFORT & CONVENIENCE

Air Conditioning w/ in-Cabin Microfilter  
6-Way Adjustable Driver's Seat  
Power Windows w/ Driver's One-Touch Auto Up/Down Feature  
Power Door Locks w/ Auto-Locking Feature  
Remote Keyless Entry  
AM/FM/CD/Aux-in Audio System w/ 4 Speakers  
60/40 Split Fold-Down Rear Seats

#### EXTERIOR

Halogen Headlights w/ LED Accents  
LED Taillights  
Dual Body-Color Power Outside Mirrors

Manufacturer's Suggested Retail Base Price: \$16,790.00

Options Included by Manufacturer  
SPLASH GUARDS 165.00  
BLUECONNECT BLUETOOTH® HANDS-FREE PHONE SYSTEM 275.00  
CARPETED FLOOR MATS AND TRUNK MAT 170.00

DESTINATION CHARGES 810.00

Total\* \$18,210.00

## EPA DOT Fuel Economy and Environment Gasoline Vehicle

**Fuel Economy** Midsize Cars range from 13 to 58 MPG. The best vehicle rates 121 MPGe.

**34 MPG**  
combined city/hwy  
2.9 gallons per 100 miles

30 city  
39 highway

**You save \$3,750**  
in fuel costs over 5 years compared to the average new vehicle.

**Annual fuel cost \$1,550**

**Fuel Economy & Greenhouse Gas Rating (tailpipe only)** Smog Rating (tailpipe only)

1 8 10 Best  
1 5 10 Best

This vehicle emits 264 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 23 MPG and costs \$11,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.50 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fueleconomy.gov**  
Calculate personalized estimates and compare vehicles

Smartphone QR Code

## GOVERNMENT 5-STAR SAFETY RATINGS DELIVERY

**Overall Vehicle Score** ★★★★★  
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** Driver Passenger ★★★★★ ★★★★★  
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** Front seat Rear seat ★★★★★ ★★★★★  
Based on the risk of injury in a side impact.

**Rollover** ★★★★★  
Based on the risk of rollover in a single-vehicle crash.

**VEHICLE COLORS:**  
EXT: AMETHYST GRAY  
INT: MARBLE GRAY

**FINAL ASSEMBLY POINT:**  
AGUAS (ABV.) MEX

**TRANSPORT METHOD:**  
TRUCK

**DEALER:**  
ORLAND PARK NISSAN, INC.  
8550 W. 159TH STREET  
ORLAND PARK IL 60462

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's **Security+Plus Vehicle Protection Plan**  
The only service agreement backed by Nissan!  
Ask your dealer for details, or call 1-800-NISSAN-1 for more information

VIN: 3N1AB7AP9EL635203  
EMS: 50 STATE EMISSIONS  
MDL: 12014-635203 KBD-K  
OPT: F-B92C03H92L92

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\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

\*\*Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.